

Approval	Checked	Draft
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Customer Approval		

# History of specification

Date	Contents	Remarks
2024-5-8	First issue	

## 1. Scope

The specification shall be applied to LiFePO4 rechargeable battery pack of 51.2V 200AH 16S2P which is manufactured by SHENZHEN GSL ENERGY CO LTD.

# 2. Main specifications

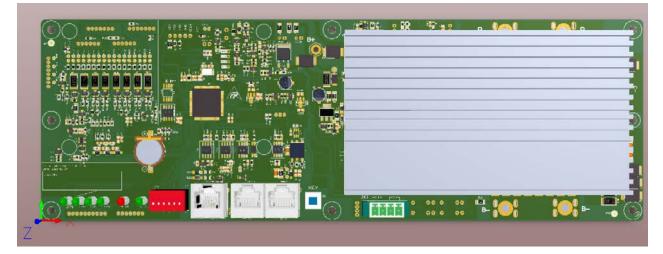


	No.	Item	General Parameter	Remark
	1	Combination method	16S2P	
	2	Rated Capacity	200Ah	Standard discharge after Standard charge (package)
Packag	3	Factory Voltage	51.2V	Mean Operation Voltage
e	4	Voltage at end of Discharge	46V	Discharge Cut-off Voltage
	5	Charging Voltage	56V	Charge Cut-off Voltage
	6	Internal Impedance	≤60mΩ	Internal resistance measured at AC $1 \text{KH}_Z$ after 50% chargeThe measure must uses the new batteries that within one week after shipment and cycles less than 5 times

# **Product Specification**

	7	Standard charge	Constant Current 50A Constant Voltage see No.5 0.02CA cut-off	Charge time : Approx 2.5 h
	8	Maximum Continuous Charge Current	100A	
	9	Standard discharge	Constant current: 50A end voltage see NO.4	
	11 Maximum Continuous Discharge Current		150A	100A when T≥10°C 50A when 0°C>T≥-20°C
	10	Operation	Charge: 0~45°C	60±25%R.H.
	12	Temperature Range	Discharge: -20~55°C	Bare Cell
		0.	Less than 12 months : -10~35°C	
	13	Storage Temperature Range	less than 3 months: -10~45°C	60±25%R.H. at the shipment state
	Runge	Less than 7 day : -20~65°C		
	14	Dimensions	780*550*160mm	Include Bracket
	15	Weight	Approx : 94.5 kg (N.W) 102.5kg (G.W)	
	16	BMS Port	CANBUS/RS485	
	17	BMS Support	16PCS Parallel connection	160KWH at max

## 3. Battery Management System Specification



## 3.1 BMS function introduction

- 1) : The BMS is designed for 16 series lithium battery.
- 2) : The BMS have all functions which are:

Overcharge detection function;

Over discharge detection function

Over current detection function; Short detection function Temperature detection function; Balance function Communicate function; Alarm function Total capacity function; Storage history function

## 3.2 BMS Protect parameter

Items	Details	Standard	
	Overcharge detection voltage	3.70±0.025V	
Cell overcharge protection	Overcharge detection delay time	Typical:1.0s	
	Overcharge release voltage	3.35±0.02V	
	Over-discharge detection voltage	2.75±0.02V	
Cell over-discharge protection	Over-discharge detection delay time	Typical:1.0s	
protection	Over-discharge release voltage	3.10±0.02V or charge	
	discharge Over-current protection current1	210±10A	
	discharge Over-current detection delay time 1	3S	
Over-current protection	discharge Over-current protection current 2	300±10A	
	discharge Over-current detection delay time 2	$\leq 160 \text{mS} \pm 50 \text{ms}$	
	Charge OC protection current	210±10A	
	Short protection current	460±10A	
Short protection	Protection condition	Load short	
Short protection	Detection delay time	≤100us	
	Protection release condition	Charging release	
	Charge high T protection	55±5°C	
	Charge high T recover	50±5°C	
	Discharge high T protection	60±5°C	
Tomporaturo(T) protoction	Discharge high T recover	55±5°C	
Temperature(T) protection	Charge low T protection	-5±5°C	
	Charge low T recover	0±5°C	
	Discharge low T protection	-20±5°C	
	Discharge low T recover	-10±5°C	
	Balance threshold voltage	3.40V	
	It has canbus/RS485 standard communication interface, it can		
Communication	real-time monitoring the capacity of battery bank, the voltage,		
	current, environment temperature, and charging/discharging		
Alarm It has over-temperature, over charge, under-voltage, ov short circuit alarm			

## 4. Appearance and structural dimensions

There shall be no such defect as scratch, bur and other mechanical scratch, and the connector should be no rust

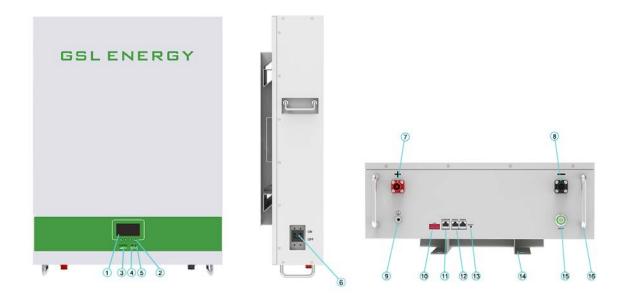
dirt. The structure and dimensions see attached drawing of the battery.





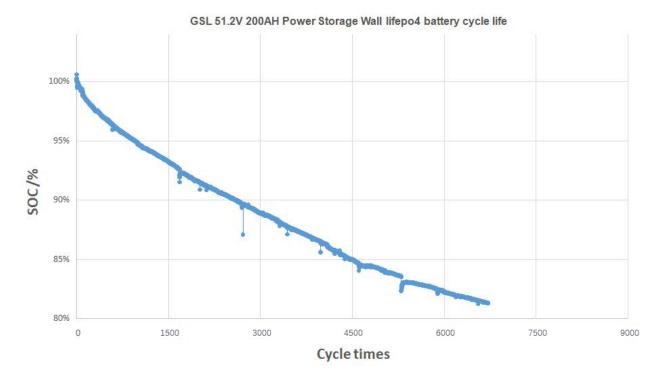
Unit (mm)					
L (Length)	780mm	W(Width)	550mm	H (Height)	160mm
Weight	94.5kgs	Max charge	100A	Max discharge	150A
Cable set	ble set 2meter of 35mm2*2 Red & Black				

5. Case Structure of Battery Pack



No.	Description	Silk-screen	Remark
1	LCD Display	LCD	Battery capacity
2	LCD guideline	ENTER/UP/DOWN/ESC	
3	LED indicator	SOC	Running State
4	LED indicator	ALM	
5	LED indicator	RUN	Running State
6	DC Breaker	ON/OFF	200A Breaker
7	Battery Positive	+	
8	Battery Negative	-	
9	Ground Connection		
10	DIP ADDRESS	ADD	8 PINS Number
11	CAN/RS485	CAN/RS485	Connecting battery to Inverter
12	RS485A/485B	RS485A/RS485B	Parallel function or connecting smart BMS software with
13	RESET	RST	Restart function
14	Wall mounted Brackets		
15	Power Switch	ON/OFF	
16	Handles		

## 6. Battery cycle life



## 7. Battery test equipment

## 7.1 Dimension Measuring Instrument

The dimension measurement shall be implemented by instruments with equal or more precision scale of 0.1mm.

#### 7.2 Voltmeter

Standard class specified in the national standard or more sensitive class having inner impedance not less than 10 K $\Omega$ /V.

#### 7.3 Ammeter

Standard class specified in the national standard or more sensitive class. Total external resistance including ammeter and wire is less than  $0.01\Omega$ .

#### 7.4 Impedance Meter

Impedance shall be measured by a sinusoidal alternating current method (AC 1kHz LCR meter).

## 8. Standard Test Condition

Test should be conducted with new batteries within one month after shipment from our factory and the cells shall not be cycled more than five times before the test. Unless otherwise defined, test and measurement shall be done under temperature of  $23\pm2^{\circ}$ C and relative humidity of less 75%.,air 86Kpa~106Kpa.

Unless otherwise defined, 30min, rest period after charge, 30min, rest period after discharge.

## 9. Storage and Others

## 9.1 Long Time Storage

If the battery is stored for a long time (don't used, exceed three months), the cell should be stored in drying and cooling place. The cell's storage voltage should be 51V-53V and the cell is to be stored in a condition that the temperature of  $23\pm2^{\circ}C$  and the humidity 0f 45%- 75%. Long-term use of unused batteries to recharge every 3 months. Ensure that the battery voltage is within the above range.

## 9.2 Others

Any matters that this specification does not cover should be conferred between the customer and GSL ENERGY.

## 10. Amendment of this Specification

This specification is subject to change with prior notice by GSL ENERGY.

#### 11. Appendix

#### Handling Precautions and Guideline For Li-ion Rechargeable Batteries

#### Preface

This document of 'Handling Precautions and Guideline Li-ion Rechargeable Batteries' shall be applied to the battery cells manufactured by GSL ENERGY.

#### Note (1) :

The customer is requested to contact GSL ENERGY in advance, if and when the customer needs other applications or operating conditions than those described in this document. Additional experimentation may be required to verify performance and safety under such conditions.

#### Note (2) :

GSL ENERGY will take no responsibility for any accident when the cell is used under other conditions than those described in this Document.

#### Note (3):

GSL ENERGY will inform, in a written form, the customer of improvement(s) regarding proper use and handling of the cell, if it is deemed necessary.

#### Danger!

- Do not immerse the battery in water or allow it to get wet.
- Do not use or store the battery near sources of heat such as a fire or heater.
- Do not use any chargers other than those recommended by GSL ENERGY.
- Do not reverse the positive(+) and negative(-) terminals.
- Do not connect the battery directly to wall outlets or car cigarette-lighter sockets.
- Do not put the battery into a fire or apply direct heat to it.
- Do not short-circuit the battery by connecting wires or other metal objects to the positive(+) and negative(-) terminals.
- Do not pierce the battery casing with a nail or other sharp object, break it open with a hammer, or step on it.
- Do not strike, throw or subject the battery to sever physical shock.
- Do not directly solder the battery terminals.
- Do not attempt to disassemble or modify the battery in any way.
- Do not place the battery in a microwave oven or pressurized container.

# — Do not use the battery in combination with primary batteries (such as dry-cell batteries) or batteries of different capacity, type or brand.

—Do not use the battery if it gives off an odor, generates heat, becomes discolored or deformed, or appears abnormal in any way. If the battery is in use or being recharged, remove it from the device or charger immediately and discontinue use.

#### **Caution!**

Do not use or store the battery where is exposed to extremely hot, such as under window of a car in direct sunlight in a hot day. Otherwise, the battery may be overheated. This can also reduce battery performance and/or shorten service life.

If the battery leaks and electrolyte gets in your eyes, do not rub them. Instead, rinse them with clean running water and immediately seek medical attention. If left as is, electrolyte can cause eye injury.